
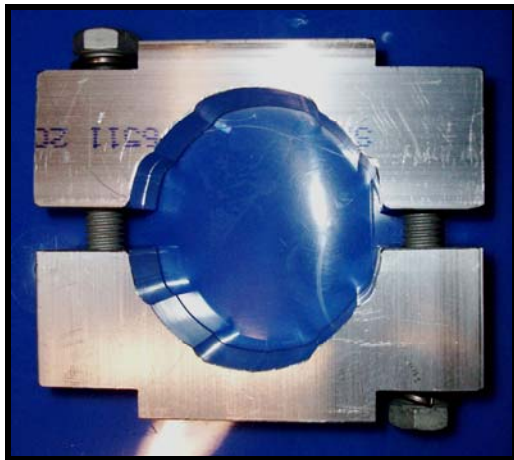




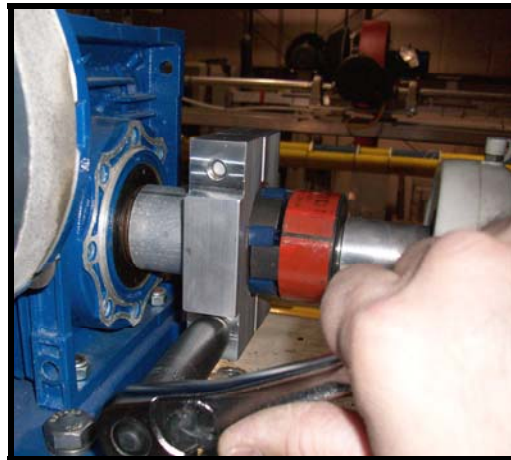
## AXIS ARCH COUPLING CLAMP UPGRADE KIT MANUAL

### Installation Procedure:

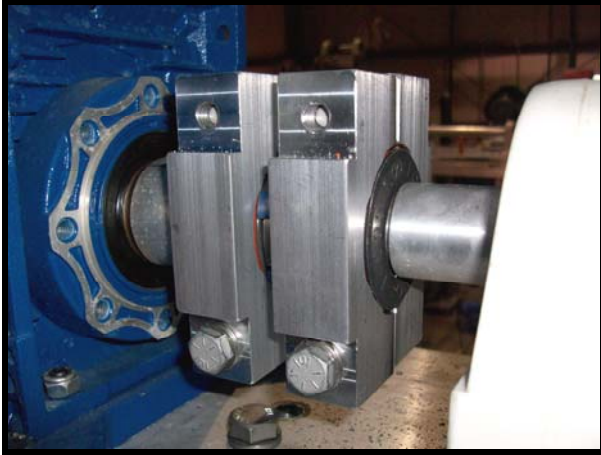
-  **Upon** receiving your MCWW equipment, open all boxes and crates and verify that you have all the required components and that there is no damages to the equipment. Verify also that you have all your installation material.
  
- Turn OFF the MAIN AXIS ARCH CONTROL PANEL SWITCH** and open the door. Verify that the power is **OFF TO THE VFD.**
  
- Locate aluminum coupling clamps** total of **FOUR** needed for one Axis arch head assembly. (see picture #1)
  
- When tightening bolts make sure to **EVENLY** screw bolts tight so gap is the same.
  
- There is no orientation to the keyway on coupling.
  
- Place clamp over coupling clamp as shown in (Pic. #2) make sure clamp is flush to the outside of coupling. Tighten securely keeping the gap even between the bolts.



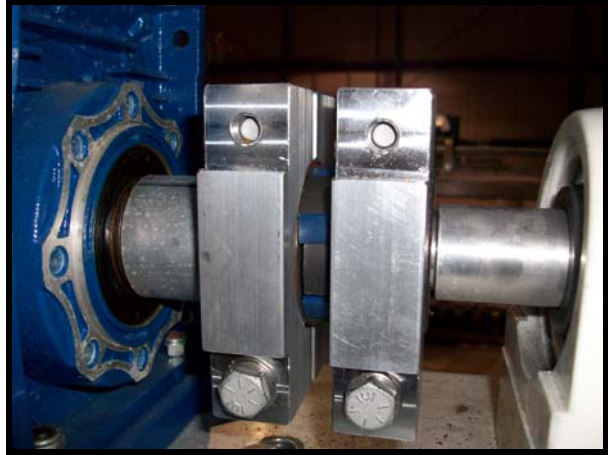
**Pic #1: Aluminum coupling clamp qty. 1 with bolts and lock washers.**



**Pic #2: clamp over coupling half**



**Pic #3: The gap should be the same when clamp is tight**



**Pic # 4: Space between clamps**

- Repeat for the second clamp. And repeat procedures for the other output shaft on gearbox.