




AXIS TEE BAR LATCH UPGRADE KIT MANUAL

Installation Procedure:

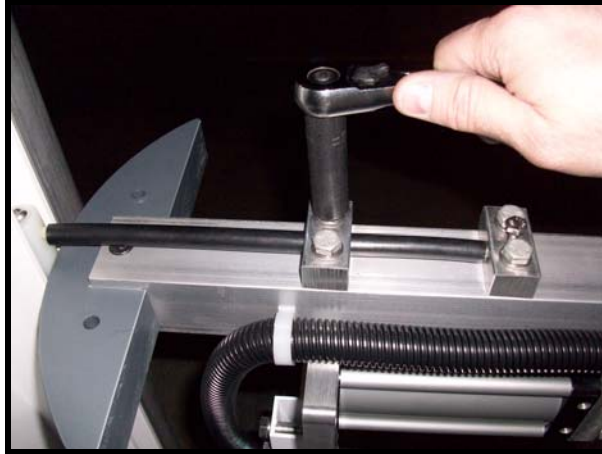
-  **Upon** receiving your MCWW equipment, open all boxes and crates and verify that you have all the required components as well as there are no damages to the equipment. Verify also that you have all your installation material.

- Put AXIS in manual mode and lower manifold to a working level then Turn OFF the MAIN AXIS ARCH CONTROL PANEL SWITCH** and open the door. Verify that the power is **OFF TO THE VFD**.

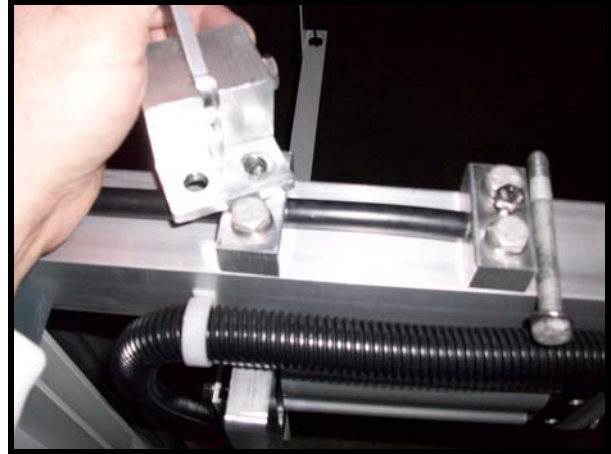
- Locate the latch and remove bolt from breakout block as shown in pic. #1**

- Use same bolt you just removed to mount latch block to manifold. (see pic. #2)

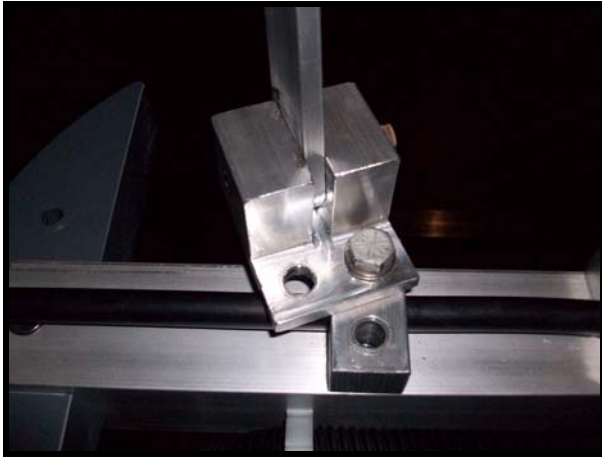
- Now remove other bolt and twist block so you can re-insert bolt back and tighten. (see pic.#3)



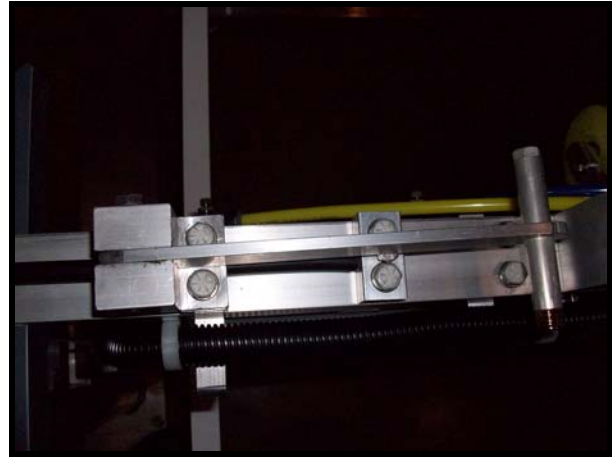
Pic #1: With a 9/16" socket remove one bolt.



Pic #2: Insert removed bolt into latch block.



Pic #3: Twist block to insert bolt back and tighten.



Pic # 4: This is the at rest position

- Repeat- for the second latch. This can be used when doing maintenance on the machine or loss of power. Ect.....